

USING THIS MANUAL

This manual has four main sections:

- specifications,
- engine removal,
- engine refitting,
- cylinder head gasket

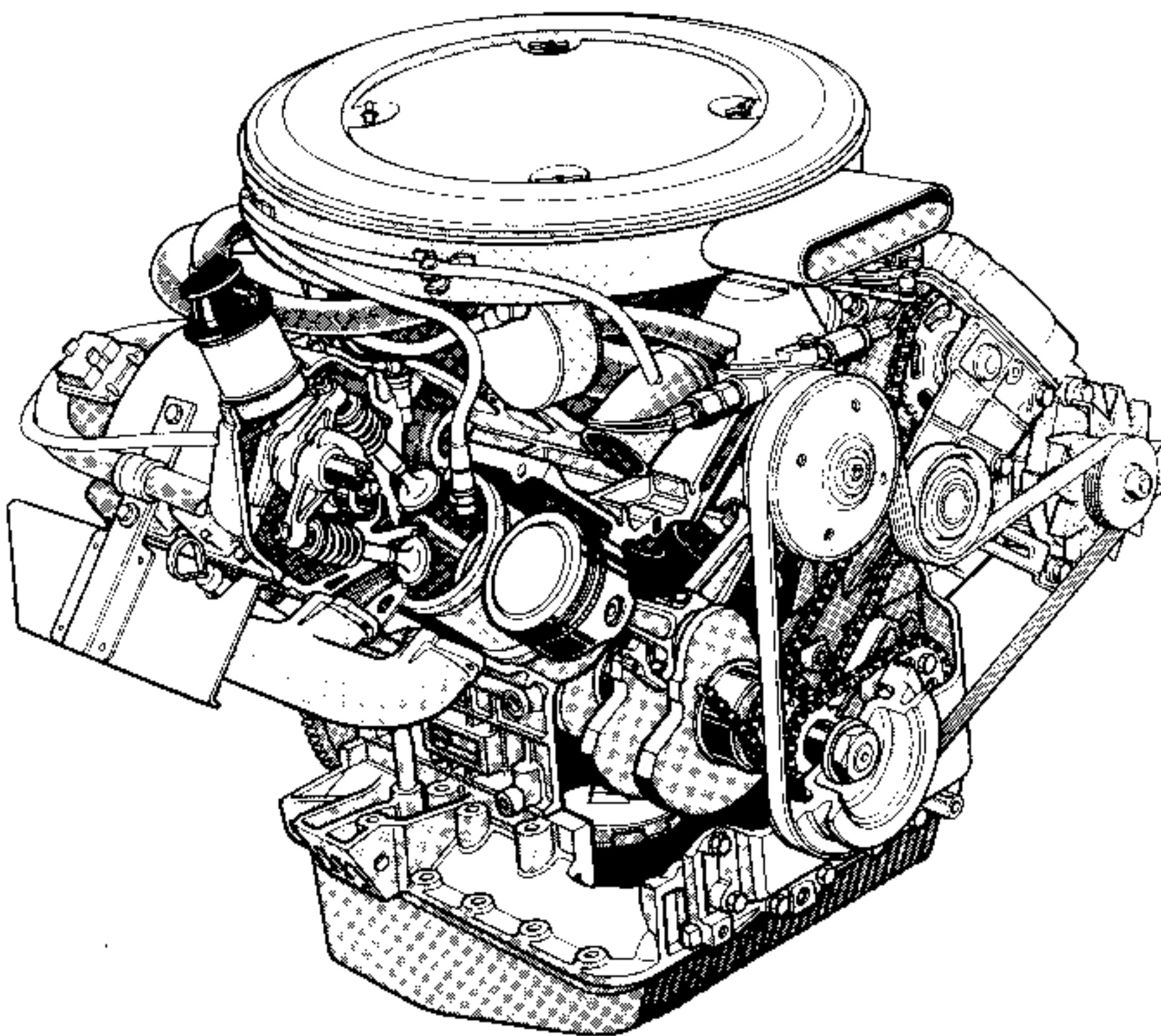
When repairing components on the vehicle refer to the vehicle MR.

UNITS OF MEASUREMENT

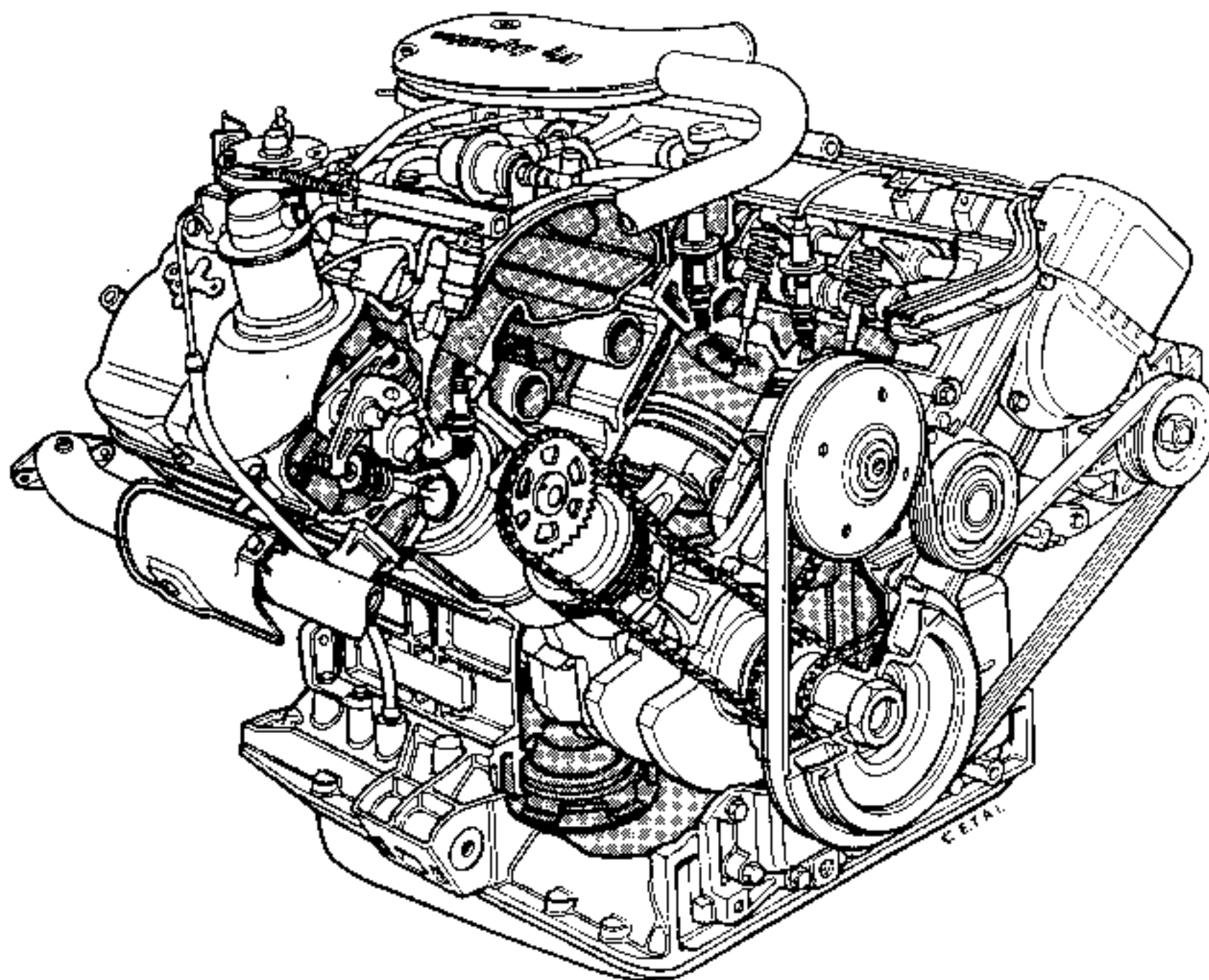
- All dimensions are given in millimetres: mm (except where otherwise indicated).
- Tightening torques are given in decaNewtonmetre : **daN.m.** (remember: **1 daN.m = 1.02 m.kg**)

Tightening torques where no tolerance is specified should be to $\pm 10\%$.

Pressures are given in bar.



D11015



Engine	Suffix	Vehicle	Compression ratio	Bore (mm)	Stroke (mm)	Capacity (cm ³)			
Z7V	A 708 B 709 B 711	B 298	9.2	88	73	2664			
Z7U	A 702 A 730	B 295 D 501	8.6	91	63	2458			
	A 732	D 50A	8						
	A 734 700	{ D 501 D 502 B 296							
Z6W	A 700 A 702	D 500	9.5	91	73	2849			
Z7W	A 700 A 701	B 293							
	A 702	B 29 A	8.8						
	A 706 A 707 709	B 29 F B 293	9.5						
	712 713	J 638 J 638 AT							
Z7X	A 744	D 503	7.6	93	73	2975			
	B 722 K 722 C 723	B 544	9.6						
	S 744	D 503	7.6	93	72.7	2963			
	L 726	B 545							
	N 722 P 722 R 723	B 544							
	760	B 56 E							
	765	B 56 R							
	721 753	B 54 B B 54 J							

